



SEP 09 2015

Mr. Shamim Reza Linn Operating, Inc. 5201 Truxtun Ave, Suite 100 Bakersfield, CA 93309

Re: Notice of Minor Title V Permit Modification

District Facility # S-1328 Project # S-1153627

Dear Mr. Reza:

Enclosed is the District's analysis of your application for minor Title V permit modification for the facility identified above. You proposed a Title V minor permit modification to incorporate recently issued Authority to Construct (ATC) S-1328-1-23 (under project S-1153329) into the Title V operating permit. The ATC designates steam generator S-1328-1 as a Rule 4320 compliant dormant emissions unit.

Enclosed is the engineering evaluation with the following attachments: proposed modified Title V permit, recently issued Authority to Construct (ATC) S-1328-1-23, application, and previous Title V permit. This project will be subject to a 45day EPA commenting period prior to the District taking final action.

If you have any questions, please contact Mr. Leonard Scandura, Permit Services Manager, at (661) 392-5500.

Thank you for your cooperation in this matter.

Sincerely,

Director of Permit Services

Enclosures

Gerardo C. Rios, EPA (w/enclosure) via email CC:

Seyed Sadredin

Executive Director/Air Pollution Control Officer

Southern Region

TITLE V APPLICATION REVIEW

Minor Modification Project #: S-1153627

Engineer: Homero Ramirez
Date: September 1, 2015

Facility Number: S-1328

Facility Name: Linn Operating, Inc.

Mailing Address: 5201 Truxtun Ave, Suite 100

Bakersfield, CA 93309

Contact Name: Shamim Reza

Phone: (661) 616-3889

Responsible Official: Robert Boston

Title: Manager of EHS

I. PROPOSAL

Linn Operating, Inc is proposing a Title V minor permit modification to incorporate recently issued Authority to Construct (ATC) S-1328-1-23 (under project S-1153329) into the Title V operating permit. The ATC designates steam generator S-1328-1 as Rule 4320 compliant Dormant Emissions Unit (DEU).

The purpose of this evaluation is to identify all applicable requirements, determine if the facility will comply with the applicable requirements and to provide the legal and factual basis for the proposed revisions.

II. FACILITY LOCATION

The equipment is located at the Hill Lease at the NE/4 of Section 19, Township 28S, Range 21E, in the Kern County Heavy Oil Western stationary source.

Linn Operating, Inc. Facility # S-1328 Project # S-1153627

III. EQUIPMENT DESCRIPTION

S-1328-1-25: 62.5 MMBTU/HR GAS-FIRED STRUTHERS STEAM GENERATOR UNIT #64 WITH NORTH AMERICAN MAGNA FLAME G-LE NOX BURNER, FGR AND O2 CONTROLLER (HILL LEASE)

IV. SCOPE OF EPA AND PUBLIC REVIEW

This change to a Title V permit is considered to be a minor modification and, as such, requires no public review.

V. APPLICABLE REQUIREMENTS

District Rule 2520, <u>Federally Mandated Operating Permits</u> (Adopted June 21, 2001)

VI. DESCRIPTION OF PROPOSED MODIFICATIONS

Linn Operating, Inc requests to designate steam generator S-1328-1 as a Rule 4320 compliant dormant emissions unit (DEU).

S-1328-1-25:

Permit conditions 1 through 7 were added to the proposed Permit to Operate to specify the terms for designating the cogeneration unit a Dormant Emission Unit.

VII. COMPLIANCE

In accordance with Rule 2520, 3.20, these modifications:

- 1. Do not violate requirements of any applicable federally enforceable local or federal requirement;
- 2. Do not relax monitoring, reporting, or recordkeeping requirements in the permit and are not significant changes in existing monitoring permit terms or conditions;
- 3. Do not require or change a case-by-case determination of an emission limitation or other standard, or a source-specific determination for temporary sources of ambient impacts, or a visibility or increment analysis;
- 4. Do not seek to establish or change a permit term or condition for which there is no corresponding underlying applicable requirement and that the source has assumed to avoid an applicable requirement to which

Linn Operating, Inc. Facility # S-1328 Project # S-1153627

the source would otherwise be subject. Such terms and conditions include:

- A federally enforceable emission cap assumed to avoid classification as a modification under any provisions of Title I of the Federal Clean Air Act; and
- An alternative emissions limit approved pursuant to regulations promulgated under section 112(i)(5) of the Federal Clean Air Act; and
- Are not Title I modifications as defined in District Rule 2520 or modifications as defined in section 111 or 112 of the Federal Clean Air Act; and
- 6. Do not seek to consolidate overlapping applicable requirements.

In accordance with Rule 2520, the application meets the procedural requirements of section 11.4 by including:

- A description of the change, the emissions resulting from the change, and any new applicable requirements that will apply if the change occurs:
- 2. The source's suggested draft permit; and
- 3. Certification by a responsible official that the proposed modification meets the criteria for use of minor permit modification procedures and a request that such procedures be used.

VIII. ATTACHMENTS

- A. Proposed Modified Title V Operating Permit No. S-1328-1-25
- B. Authority to Construct No. S-1328-1-23
- C. Application
- D. Previous Title V Operating Permit No. S-1328-1-22

ATTACHMENT A

Proposed Modified Title V Operating Permit No. S-1328-1-25

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: S-1328-1-25

SECTION: NE19 TOWNSHIP: 28S RANGE: 21E

EQUIPMENT DESCRIPTION:

62.5 MMBTU/HR GAS-FIRED STRUTHERS STEAM GENERATOR UNIT #64 WITH NORTH AMERICAN MAGNA FLAME

G-LE NOX BURNER, FGR AND O2 CONTROLLER (HILL LEASE)

PERMIT UNIT REQUIREMENTS

1. This unit may be designated as a dormant emissions unit or an active emissions unit. The permittee shall notify the District's Compliance Division by US mail, email or Fax upon redesignating the unit. [District Rule 2080] Federally Enforceable Through Title V Permit

- 2. While dormant, the fuel line shall be physically disconnected from the unit. [District Rule 2080] Federally Enforceable Through Title V Permit
- 3. While dormant, normal source testing shall not be required. [District Rule 2080] Federally Enforceable Through Title V Permit
- 4. While dormant, normal monitoring and recordkeeping shall not be required. [District Rule 2080] Federally Enforceable Through Title V Permit
- 5. Upon recommencing operation of this unit, normal source testing shall resume. [District Rule 2080] Federally Enforceable Through Title V Permit
- 6. Any source testing required by this permit shall be performed within 60 days of recommencing operation of this unit, regardless of whether the unit remains active or is again designated as dormant. [District Rule 2080] Federally Enforceable Through Title V Permit
- 7. Records of all dates and times that this unit is designated as dormant or active, and copies of all corresponding notices to the District, shall be maintained, retained for a period of at least five years, and made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit
- 8. Pursuant to Rule 4320, the operator shall pay an annual emission fee to the District for NOx emissions from this unit for the previous calendar year. Payments are due by July 1 of each year. Payments shall continue annually until either the unit is permanently removed from service in the District or the operator demonstrates compliance with the applicable NOx emission limit listed in Rule 4320. [District Rule 4320] Federally Enforceable Through Title V Permit
- 9. Permittee shall maintain records of annual heat input (MMBtu) for this unit on a calendar year basis. Such records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and Rule 4320] Federally Enforceable Through Title V Permit
- 10. The permittee shall submit an analysis showing the fuel's sulfur content at least once every year. Valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy this requirement, provided they establish the fuel parameters mentioned above. [District Rule 4320] Federally Enforceable Through Title V Permit

11. If steam generator is inoperative, non-condensible vapors shall not vent to atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: LINN OPERATING, INC

Location: HEAVY OIL WESTERN STATIONARY SOURCE, CA 8-1328-1-25 : Sep 1 2015 12:34PM -- RAMIREZH

- 12. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 13. Fuel gas shall not contain more than 5 grains of total sulfur per 100 standard cubic feet of gas. [District Rule 4320] Federally Enforceable Through Title V Permit
- 14. Emission rates shall not exceed any of the following: SOx (as SO2): 42.9 lb/day, PM10: 0.005 lb/MMBtu, or VOC: 0.003 lb/MMBtu. [District Rules 2201, 4201, 3.1, 4301, 5.1 and 5.2, 4406 and 4801] Federally Enforceable Through Title V Permit
- 15. Daily SOx emissions shall be calculated as follows: $SOx (lb/day) = (1.68 \times 10E-7) \times \{(P1 \times F1) + P2 \times F2)\}$, where P1 = ppmv total sulfur (as H2S) in sweet gas, P2 = ppmv total sulfur (as H2S) in noncondensable vapor gas, F1 = sweet gas flowrate (scf/day) and F2 = noncondensable vapor gas (scf/day). [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. Emission rates, except during startup and shutdown, shall not exceed any of the following: NOx (as NO2): 0.018 lb/MMBtu or 15 ppmvd @ 3% O2, or CO: 0.016 lb/MMBtu or 21.7 ppmv @ 3% O2. [District Rules 2201, 4301, 4305, 5.1 and 4306, 5.1] Federally Enforceable Through Title V Permit
- 17. During start-up and shutdown periods, emissions from the steam generator shall not exceed either of the following limits: 0.1 lb-NOx/MMBtu or 0.084 lb-CO/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
- 18. Daily maximum emissions from the steam generator, including start-up and shutdown, shall not exceed any of the following limits: 54.0 lb-NOx/day or 24.0 lb-CO/day. [District Rule 2201] Federally Enforceable Through Title V **Permit**
- 19. Start-up is defined as that period of time during which a unit is brought from a shutdown status to its operating temperature and pressure, including the time required by the unit's emission control system to reach full operation. Shutdown is defined as that period of time during which a unit is taken from an operational to a non-operational status by allowing it to cool down from its operating temperature to ambient temperature as the fuel supply to the unit is completely turned off. [District Rules 4306 and 4320] Federally Enforceable Through Title V Permit
- 20. The duration of each start-up or each shutdown shall not exceed two hours per occurrence. The emission control system shall be in operation and emissions shall be minimized insofar as technologically feasible during start-up or shutdown. The operator shall maintain daily records of the number and duration of start-up and shutdown periods. [District Rules 4306 and 4320] Federally Enforceable Through Title V Permit
- 21. For this emission unit the overall throttle and use factor used in the SLC plan is 87%. [District Rule 2201] Federally Enforceable Through Title V Permit
- 22. Combined annual combustion emissions from permit units S-1328-1, '-2, '-3 and the flare identified on permit unit S-1328-7 shall not exceed any of the following: NOx (as NO2): 25,733 lb/yr, SOx (as SO2): 41,975 lb/yr, PM10: 7,154 lb/yr, CO: 22,849 lb/yr, or VOC: 4,271 lb/yr. [District Rule 2201] Federally Enforceable Through Title V Permit
- 23. Permittee shall sample sweet and noncondensable vapor gas monthly for total sulfur concentration (as H2S) and shall maintain daily records of sweet and noncondensable vapor gas flowrate (scf/day). [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 24. If fuel use monitoring provisions fail, emissions shall be calculated based on operational data, or if not available, on set equal to the average of four days prior to failure. [District Rule 2201] Federally Enforceable Through Title V Permit
- 25. The permittee shall maintain records of fuel type, quantity, heating value of gas burned, permitted emission factors and annual emissions for each unit. Records shall be updated at least monthly. Reports of annual emissions and fuel usage shall be submitted within 30 days after the end of the calendar year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 26. The operator shall apply to revise each Permit to Operate subject to the SLC when any unit subject to the SLC has a District-authorized change in daily emission rate, or Permit to Operate is surrendered or sold. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMITUNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: LINN OPERATING, INC Location: HEAVY OIL WESTERN STATIONARY SOURCE CA

S-1328-1-25 : Sep 1 2015 12:34PM -- RAMIREZH

- 27. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every calendar month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 28. If either the NOx or CO concentrations corrected to 3% O2, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- The permittee shall maintain records of: (1) the date and time of NOx, CO, and O2 measurements, (2) the O2 concentration in percent and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 31. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 33. Source testing to measure NOx and CO emissions from this unit while fired on natural gas shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 34. The source plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 35. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- The following test methods shall be used: NOx (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) -EPA Method 19, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, and fuel gas sulfur content - ASTM D3246 or double GC for H2S and mercaptans. [District Rules 1081, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

PERMITURIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: LINN OPERATING, INC

- 37. The fuel hhv shall be certified by third party fuel supplier or determined annually by ASTM D 1826-88 or D 1945-81 in conjunction with ASTM D 3588-89 for gaseous fuels. [District Rule 4320] Federally Enforceable Through Title V Permit
- 38. Source testing shall be District witnessed or authorized and conducted by an ARB certified testing contractor. [District Rule 1081] Federally Enforceable Through Title V Permit
- 39. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 40. All required source testing shall conform to the compliance testing procedures described in District Rule 1081 (Amended December 16, 1993). [District Rule 1081] Federally Enforceable Through Title V Permit
- 41. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070; 4305, 6.1; and 4306, 6.1] Federally Enforceable Through Title V Permit

ATTACHMENT B

Authority to Construct No. S-1328-1-23

AUTHORITY TO CONSTRUCT

PERMIT NO: S-1328-1-23 ISSUANCE DATE: 08/18/2015

LEGAL OWNER OR OPERATOR: LINN OPERATING, INC **MAILING ADDRESS:** 5201 TRUXTUN AVE

BAKERSFIELD, CA 93309

LOCATION: HEAVY OIL WESTERN STATIONARY SOURCE

CA

SECTION: NE19 TOWNSHIP: 28S RANGE: 21E

EQUIPMENT DESCRIPTION:

MODIFICATION OF 62.5 MMBTU/HR GAS-FIRED STRUTHERS STEAM GENERATOR UNIT #64 WITH NORTH AMERICAN MAGNA FLAME G-LE NOX BURNER, FGR AND O2 CONTROLLER (HILL LEASE): DESIGNATE AS COMPLIANT DORMANT EMISSION UNIT

CONDITIONS

- 1. The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- 2. This unit may be designated as a dormant emissions unit or an active emissions unit. The permittee shall notify the District's Compliance Division by US mail, email or Fax upon redesignating the unit. [District Rule 2080] Federally Enforceable Through Title V Permit
- 3. While dormant, the fuel line shall be physically disconnected from the unit. [District Rule 2080] Federally Enforceable Through Title V Permit
- 4. While dormant, normal source testing shall not be required. [District Rule 2080] Federally Enforceable Through Title V Permit
- 5. While dormant, normal monitoring and recordkeeping shall not be required. [District Rule 2080] Federally Enforceable Through Title V Permit
- 6. Upon recommencing operation of this unit, normal source testing shall resume. [District Rule 2080] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

- 7. Any source testing required by this permit shall be performed within 60 days of recommencing operation of this unit, regardless of whether the unit remains active or is again designated as dormant. [District Rule 2080] Federally Enforceable Through Title V Permit
- 8. Records of all dates and times that this unit is designated as dormant or active, and copies of all corresponding notices to the District, shall be maintained, retained for a period of at least five years, and made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit
- 9. Pursuant to Rule 4320, the operator shall pay an annual emission fee to the District for NOx emissions from this unit for the previous calendar year. Payments are due by July 1 of each year. Payments shall continue annually until either the unit is permanently removed from service in the District or the operator demonstrates compliance with the applicable NOx emission limit listed in Rule 4320. [District Rule 4320] Federally Enforceable Through Title V Permit
- 10. Permittee shall maintain records of annual heat input (MMBtu) for this unit on a calendar year basis. Such records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and Rule 4320] Federally Enforceable Through Title V Permit
- 11. The permittee shall submit an analysis showing the fuel's sulfur content at least once every year. Valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy this requirement, provided they establish the fuel parameters mentioned above. [District Rule 4320] Federally Enforceable Through Title V Permit
- 12. If steam generator is inoperative, non-condensible vapors shall not vent to atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 14. Fuel gas shall not contain more than 5 grains of total sulfur per 100 standard cubic feet of gas. [District Rule 4320] Federally Enforceable Through Title V Permit
- 15. Emission rates shall not exceed any of the following: SOx (as SO2): 42.9 lb/day, PM10: 0.005 lb/MMBtu, or VOC: 0.003 lb/MMBtu. [District Rules 2201, 4201, 3.1, 4301, 5.1 and 5.2, 4406 and 4801] Federally Enforceable Through Title V Permit
- 16. Daily SOx emissions shall be calculated as follows: SOx (lb/day) = (1.68 x 10E-7) x {(P1 x F1) + P2 x F2)}, where P1 = ppmv total sulfur (as H2S) in sweet gas, P2 = ppmv total sulfur (as H2S) in noncondensable vapor gas, F1 = sweet gas flowrate (scf/day) and F2 = noncondensable vapor gas (scf/day). [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Emission rates, except during startup and shutdown, shall not exceed any of the following: NOx (as NO2): 0.018 lb/MMBtu or 15 ppmvd @ 3% O2, or CO: 0.016 lb/MMBtu or 21.7 ppmv @ 3% O2. [District Rules 2201, 4301, 4305, 5.1 and 4306, 5.1] Federally Enforceable Through Title V Permit
- 18. During start-up and shutdown periods, emissions from the steam generator shall not exceed either of the following limits: 0.1 lb-NOx/MMBtu or 0.084 lb-CO/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
- 19. Daily maximum emissions from the steam generator, including start-up and shutdown, shall not exceed any of the following limits: 54.0 lb-NOx/day or 24.0 lb-CO/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 20. Start-up is defined as that period of time during which a unit is brought from a shutdown status to its operating temperature and pressure, including the time required by the unit's emission control system to reach full operation. Shutdown is defined as that period of time during which a unit is taken from an operational to a non-operational status by allowing it to cool down from its operating temperature to ambient temperature as the fuel supply to the unit is completely turned off. [District Rules 4306 and 4320] Federally Enforceable Through Title V Permit
- 21. The duration of each start-up or each shutdown shall not exceed two hours per occurrence. The emission control system shall be in operation and emissions shall be minimized insofar as technologically feasible during start-up or shutdown. The operator shall maintain daily records of the number and duration of start-up and shutdown periods. [District Rules 4306 and 4320] Federally Enforceable Through Title V Permit

- 22. For this emission unit the overall throttle and use factor used in the SLC plan is 87%. [District Rule 2201] Federally Enforceable Through Title V Permit
- 23. Combined annual combustion emissions from permit units S-1328-1, '-2, '-3 and the flare identified on permit unit S-1328-7 shall not exceed any of the following: NOx (as NO2): 25,733 lb/yr, SOx (as SO2): 41,975 lb/yr, PM10: 7,154 lb/yr, CO: 22,849 lb/yr, or VOC: 4,271 lb/yr. [District Rule 2201] Federally Enforceable Through Title V Permit
- 24. Permittee shall sample sweet and noncondensable vapor gas monthly for total sulfur concentration (as H2S) and shall maintain daily records of sweet and noncondensable vapor gas flowrate (scf/day). [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 25. If fuel use monitoring provisions fail, emissions shall be calculated based on operational data, or if not available, on set equal to the average of four days prior to failure. [District Rule 2201] Federally Enforceable Through Title V Permit
- 26. The permittee shall maintain records of fuel type, quantity, heating value of gas burned, permitted emission factors and annual emissions for each unit. Records shall be updated at least monthly. Reports of annual emissions and fuel usage shall be submitted within 30 days after the end of the calendar year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 27. The operator shall apply to revise each Permit to Operate subject to the SLC when any unit subject to the SLC has a District-authorized change in daily emission rate, or Permit to Operate is surrendered or sold. [District Rule 2201] Federally Enforceable Through Title V Permit
- 28. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every calendar month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 29. If either the NOx or CO concentrations corrected to 3% O2, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 30. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 31. The permittee shall maintain records of: (1) the date and time of NOx, CO, and O2 measurements, (2) the O2 concentration in percent and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 32. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

- 33. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 34. Source testing to measure NOx and CO emissions from this unit while fired on natural gas shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 35. The source plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 36. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 37. The following test methods shall be used: NOx (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19, CO (ppmv) EPA Method 10 or ARB Method 100, stack gas oxygen EPA Method 3 or 3A or ARB Method 100, and fuel gas sulfur content ASTM D3246 or double GC for H2S and mercaptans. [District Rules 1081, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 38. The fuel hhv shall be certified by third party fuel supplier or determined annually by ASTM D 1826-88 or D 1945-81 in conjunction with ASTM D 3588-89 for gaseous fuels. [District Rule 4320] Federally Enforceable Through Title V Permit
- 39. Source testing shall be District witnessed or authorized and conducted by an ARB certified testing contractor. [District Rule 1081] Federally Enforceable Through Title V Permit
- 40. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 41. All required source testing shall conform to the compliance testing procedures described in District Rule 1081 (Amended December 16, 1993). [District Rule 1081] Federally Enforceable Through Title V Permit
- 42. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070; 4305, 6.1; and 4306, 6.1] Federally Enforceable Through Title V Permit

ATTACHMENT C

Application

San Joaquin Valley Air Pollution Control Districted

www.valleyair.org

AUG 2 7 2015

Permit Application For:

SJVAPCD
Southern Region
[X] MINOR MODIFICATION
[] SIGNIFICANT MODIFICATION

1. PERMIT TO BE ISSUED TO: Linn Opera	iting, Inc.	
2. MAILING ADDRESS:		
STRFET/P.O. BOX. 5201 Truxtun Ave., Suite	100	
CITY Bakersfield	STATE CA	9-DIGIT 93309 ZIP CODE. 93309
3. LOCATION WHERE THE EQUIPMENT WILL BE OPERATED:		INSTALLATION DATE:
STREET: 18271 Hwy 33	CITY McKitrick	
% SECTION 19 TOWNSHIP 3	28S RANGE 21E	
GENERAL NATURE OF BUSINESS: Oil	and gas production	
(include Permit #'s if known, and use additional sheet Implement Authority to Construct for a s		
. TYPE OR PRINT NAME OF APPLICANT:	Shamim Reza	TITLE OF APPLICANT: EH&S Rep.
. TYPE OR PRINT NAME OF APPLICANT: . SIGNATURE OF APPLICANT:	Shamim Reza DATE:	1
		EH&S Rep.

For APCD Use Only:

[] ADMINISTRATIVE AMENDMENT

5-1153627 5-1328



San Joaquin Valley Unified Air Pollution Control District

TITLE V MODIFICATION - COMPLIANCE CERTIFICATION FORM

I. TYPE OF PERMIT ACTION (Check appropriate box)	
[] SIGNIFICANT PERMIT MODIFICATION [] ADMINISTRA [X] MINOR PERMIT MODIFICATION AMENDMEN	
COMPANY NAME: Linn Operating, Inc.	FACILITY ID: S-1328
1. Type of Organization:[X] Corporation [] Sole Ownership [] Governme	ent [] Partnership [] Utility
2. Owner's Name: Linn Operating, Inc.	
3. Agent to the Owner: Tim Crawford	
Based on information and belief formed after reasonable inquiry, the continue to comply with the applicable federal requirement(s). Based on information and belief formed after reasonable inquiry, the comply with applicable federal requirement(s) that will become effect Corrected information will be provided to the District when I become information has been submitted. Based on information and belief formed after reasonable inquiry, info application package, including all accompanying reports, and required complete.	equipment identified in this application will tive during the permit term, on a timely basis aware that incorrect or incomplete primation and statements in the submitted
I declare, under penalty of perjury under the laws of the state of California, that Signature of Responsible Official Declare, under penalty of perjury under the laws of the state of California, that	the forgoing is correct and true: 8/34/15 Pate
Robert Boston	
Name of Responsible Official (please print)	
Manager of EHS	
Title of Responsible Official (please print)	

ATTACHMENT D

Previous Title V Operating Permit No. S-1328-1-22

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: S-1328-1-22 EXPIRATION DATE: 03/31/2016

SECTION: NE19 TOWNSHIP: 28S RANGE: 21E

EQUIPMENT DESCRIPTION:

62.5 MMBTU/HR GAS-FIRED STRUTHERS STEAM GENERATOR UNIT #64 WITH NORTH AMERICAN MAGNA FLAME G-LE NOX BURNER, FGR AND O2 CONTROLLER (HILL LEASE)

PERMIT UNIT REQUIREMENTS

- 1. Pursuant to Rule 4320, beginning in 2010 the operator shall pay an annual emission fee to the District for NOx emissions from this unit for the previous calendar year. Payments are due by July 1 of each year. Payments shall continue annually until either the unit is permanently removed from service in the District or the operator demonstrates compliance with the applicable NOx emission limit listed in Rule 4320. [District Rule 4320] Federally Enforceable Through Title V Permit
- 2. Permittee shall maintain records of annual heat input (MMBtu) for this unit on a calendar year basis. Such records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and Rule 4320] Federally Enforceable Through Title V Permit
- 3. On and after 7/1/2010, the permittee shall submit an analysis showing the fuel's sulfur content at least once every year. Valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy this requirement, provided they establish the fuel parameters mentioned above. [District Rule 4320] Federally Enforceable Through Title V Permit
- 4. If steam generator is inoperative, non-condensible vapors shall not vent to atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- 5. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 6. Fuel gas shall not contain more than 5 grains of total sulfur per 100 standard cubic feet of gas. [District Rule 4320] Federally Enforceable Through Title V Permit
- 7. Emission rates shall not exceed any of the following: SOx (as SO2): 42.9 lb/day, PM10: 0.005 lb/MMBtu, or VOC: 0.003 lb/MMBtu. [District Rules 2201, 4201, 3.1, 4301, 5.1 and 5.2, 4406 and 4801] Federally Enforceable Through Title V Permit
- 8. Daily SOx emissions shall be calculated as follows: SOx (lb/day) = (1.68 x 10E-7) x {(P1 x F1) + P2 x F2)}, where P1 = ppmv total sulfur (as H2S) in sweet gas, P2 = ppmv total sulfur (as H2S) in noncondensable vapor gas, F1 = sweet gas flowrate (scf/day) and F2 = noncondensable vapor gas (scf/day). [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. Emission rates, except during startup and shutdown, shall not exceed any of the following: NOx (as NO2): 0.018 lb/MMBtu or 15 ppmvd @ 3% O2, or CO: 0.016 lb/MMBtu or 21.7 ppmv @ 3% O2. [District Rules 2201, 4301, 4305, 5.1 and 4306, 5.1] Federally Enforceable Through Title V Permit
- During start-up and shutdown periods, emissions from the steam generator shall not exceed either of the following limits: 0.1 lb-NOx/MMBtu or 0.084 lb-CO/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit

Facility Name: LINN OPERATING, INC
Location: HEAVY OIL WESTERN STATIONARY SOURCE,CA
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- 11. Daily maximum emissions from the steam generator, including start-up and shutdown, shall not exceed any of the following limits: 54.0 lb-NOx/day or 24.0 lb-CO/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. Start-up is defined as that period of time during which a unit is brought from a shutdown status to its operating temperature and pressure, including the time required by the unit's emission control system to reach full operation. Shutdown is defined as that period of time during which a unit is taken from an operational to a non-operational status by allowing it to cool down from its operating temperature to ambient temperature as the fuel supply to the unit is completely turned off. [District Rules 4306 and 4320] Federally Enforceable Through Title V Permit
- 13. The duration of each start-up or each shutdown shall not exceed two hours per occurrence. The emission control system shall be in operation and emissions shall be minimized insofar as technologically feasible during start-up or shutdown. The operator shall maintain daily records of the number and duration of start-up and shutdown periods. [District Rules 4306 and 4320] Federally Enforceable Through Title V Permit
- 14. For this emission unit the overall throttle and use factor used in the SLC plan is 87%. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Combined annual combustion emissions from permit units S-1328-1, '-2, '-3 and the flare identified on permit unit S-1328-7 shall not exceed any of the following: NOx (as NO2): 25,733 lb/yr, SOx (as SO2): 41,975 lb/yr, PM10: 7,154 lb/yr, CO: 22,849 lb/yr, or VOC: 4,271 lb/yr. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. Permittee shall sample sweet and noncondensable vapor gas monthly for total sulfur concentration (as H2S) and shall maintain daily records of sweet and noncondensable vapor gas flowrate (scf/day). [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 17. If fuel use monitoring provisions fail, emissions shall be calculated based on operational data, or if not available, on set equal to the average of four days prior to failure. [District Rule 2201] Federally Enforceable Through Title V Permit
- 18. The permittee shall maintain records of fuel type, quantity, heating value of gas burned, permitted emission factors and annual emissions for each unit. Records shall be updated at least monthly. Reports of annual emissions and fuel usage shall be submitted within 30 days after the end of the calendar year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 19. The operator shall apply to revise each Permit to Operate subject to the SLC when any unit subject to the SLC has a District-authorized change in daily emission rate, or Permit to Operate is surrendered or sold. [District Rule 2201] Federally Enforceable Through Title V Permit
- 20. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every calendar month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 21. If either the NOx or CO concentrations corrected to 3% O2, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

- 22. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V **Permit**
- 23. The permittee shall maintain records of: (1) the date and time of NOx, CO, and O2 measurements, (2) the O2 concentration in percent and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 24. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 25. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 26. Source testing to measure NOx and CO emissions from this unit while fired on natural gas shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 27. The source plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 28. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 29. The following test methods shall be used: NOx (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) -EPA Method 19, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, and fuel gas sulfur content - ASTM D3246 or double GC for H2S and mercaptans. [District Rules 1081, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 30. The fuel hhv shall be certified by third party fuel supplier or determined annually by ASTM D 1826-88 or D 1945-81 in conjunction with ASTM D 3588-89 for gaseous fuels. [District Rule 4320] Federally Enforceable Through Title V Permit
- 31. Source testing shall be District witnessed or authorized and conducted by an ARB certified testing contractor. [District Rule 1081] Federally Enforceable Through Title V Permit
- 32. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 33. All required source testing shall conform to the compliance testing procedures described in District Rule 1081 (Amended December 16, 1993). [District Rule 1081] Federally Enforceable Through Title V Permit
- 34. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070; 4305, 6.1; and 4306, 6.1] Federally Enforceable Through Title V Permit

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